

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013

issued a

CERTIFICATE

No. CL1-042/2309 R1 Z1

for the bonding process, according to EN 17460
for company

KASPER KOVO s.r.o.

Headquarters and workshop:
Žitná 476, Poříčí, 541 03 Trutnov, Czech Republic

ID: 465 08 465

The company has demonstrated compliance with the standard

EN 17460:2022

Class of bonded joints A3


An integral part of the certificate is Appendix No. 1

Certification validity until: 06.04.2026

Certification validity from: 07.04.2023

Date of issue: 18.09.2024




Vítězslav Frank, Ph.D., MBA
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.
The validity of the certificate is subject to regular surveillance. This document can be reproduced only in his entirety.
This certificate is published in an Online-Register (<https://www.en17460.com>) under the number SVV/17460/A3/F1-1/2023/909.

Appendix No. 1 to the Certificate No. CL1-042/2309 R1 Z1

1. Scope: **Components of railway vehicles, class A3**
2. Products standards: **EN 17460:2022**
3. Area of validity the bonding process:
- 3.1 Scope of validity according to codes of A-Z Guideline of ECARV Appendix 3

Main function of the bonded joints:	D, S
Pre-treatment methods:	-
Production methods:	HU, HE
Test methods:	DT, VIS
Degree of mechanization:	M

- 3.2 Range of use:

Pre-production: product design	-
Pre-production: process design	A3
In-production: manufacture	A3
Post-production: maintenance and repair	-
Purchasing, sale and assembly	-
Sub-contracting	-

- 3.3 Certification scope and restrictions:


Classified adhesive bonding is performed in the hall A, workplace 401/1.
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4. Responsible adhesive bonding supervisory staff:

Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Mr. Petr Tietz	27.01.1984	EAS CZ/EAS/21027	Responsible Adhesive Bonding Coordinator / 2
Mr. Martin Häckel	27.08.1976	EAB CZ/EAB/20008	Deputy Adhesive Bonding Coordinator / 3

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