

## **SVV Praha, s.r.o.**Certification Body SVV Praha for Adhesive Bonding



Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013 issued a

### CERTIFICATE

No. CL1-042/2309 R1

for the bonding process, according to DIN 6701-2 for company

## KASPER KOVO s.r.o.

Headquarters and workshop: Žitná 476, Poříčí, 541 03 Trutnov, Czech Republic

ID: 465 08 465

The company has demonstrated compliance with the standard

DIN 6701-2:2015

Class of bonded joints A3

An integral part of the certificate is Appendix No. 1

Certification validity until: 06.04.2026 Certification validity from: 07.04.2023

Date of issue:

07.04.2023

GSI SLV SVV Praha SVV Praha SVV Praha

Vítězslav Frank, Ph.D., MBA Head of certification body

The result of the certification concerns only the subject of the assessment, with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.

The validity of the certificate is subject to regular surveillance. This document can be reproduced only in his entirety. This certificate is published in an Online-Register (<a href="https://www.din6701.de">https://www.din6701.de</a>) under the number SVV/6701/A3/F1/2023/909.



# **SVV Praha, s.r.o.**Certification Body SVV Praha for Adhesive Bonding



#### Appendix No. 1 to the Certificate No. CL1-042/2309 R1

1. Scope:

Components of railway vehicles, class A3

2. Products standards:

DIN 6701 part 2 - 4

- 3. Area of validity the bonding process:
- 3.1 Range according to codes of DIN 6701-2:2015 Appendix A

Main function of the bonded joints:	D, S
Pre-treatment methods:	-
Production methods:	HU, HE
Test methods:	DT, VIS
Degree of mechanization:	M

#### 3.2 Range of use:

Design of bonding	-
Process planning of bonding	A3
Production of bonding	A3
Repair works of bonding	-
Purchasing, trading and assembly of work pieces	-
Third party contracting for bonding	

3.3 Certification scope and restrictions:

Classified adhesive bonding is performed in the hall A, workplace 401/1 and 401/2.

4. Responsible adhesive bonding supervisory staff:

Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Mr. Petr Tietz	27.01.1984	EAS CZ/EAS/21027	Responsible bonding supervisor / 2
Mr. Martin Häckel	27.08.1976	EAB CZ/EAB/20008	Bonding supervisor / 3

Certification validity until: 06.04.2026 Certification validity from: 07.04.2023

Date of issue:

07.04.2023

CERTIFICATION BODDA Č. 3501

SVV Praha

SVV Praha

SVV Praha

Vítězslav Frank, Ph.D., MBA