

Certification Body No. 3110 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013  
issued a

# CERTIFICATE

No. CL1-042/2003 C0

for the bonding process, according to DIN 6701-2  
for company

**KASPER KOVO s.r.o.**

Headquarters and workshops: Žitná 476, Poříčí, 541 03 Trutnov

ID: 46508465

The company has demonstrated compliance with the standard

**DIN 6701-2:2015**  
**Class of bonded joints A3**

An integral part of the certificate is Appendix No. 1

Certificate validity: until 06.04.2023  
Certificate validity: from 15.04.2020  
Changed on: -  
Date of issue: 15.04.2020



  
Dipl.-Ing. František Zakhar  
Head of certification body

The result of the certification concerns only the subject of the assessment,  
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, scheme No. 6.  
The validity of the certificate is subject to regular surveillance. This document can be reproduced only in its entirety.  
This certificate is published in an Online-Register (<https://www.din6701.de>) under the number SVV/6701/A3/N/2020/909.



**Appendix No. 1 to the Certificate No. CL1-042/2003 C0**

1. Scope: **Components of railway vehicles, class A3**
2. Products standards: **DIN 6701 part 1 - 4**
3. Area of validity the bonding process:
- 3.1 Range according to codes of DIN 6701-2:2015 Appendix A

Main function of the bonded joints:	S, D
Pre-treatment methods:	-
Production methods:	HU
Test methods:	DT, VIS
Degree of mechanization:	M

3.2 Range of use:

Design of bonding	-
Process planning of bonding	-
Production of bonding	A3
Repairworks of bonding	-
Purchasing, trading and assembly of work pieces	-
Third party contracting for bonding	-

3.3 Certification scope and restrictions:

Classified bonding is performed in the hall A worksites 401/1
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4. Responsible adhesive bonding supervisory staff:

Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Petr Vývoda	30.10.1996	EAS CZ/EAS/19016	Responsible bonding supervisor, external / 2
Stanislav Hoffman	13.01.1994	EAB CZ/EAB/20009	Bonding supervisor / 3
Martin Häckel	27.08.1976	EAB CZ/EAB/20008	Bonding supervisor / 3

Certificate validity: until 06.04.2023

Certificate validity: from 15.04.2020

Changed on: -

Date of issue: 15.04.2020



  
Dipl.-Ing. František Zakhar  
Head of certification body

# Certificate

in accordance with DIN 6701 to demonstrate the suitability of the user-company for manufacturing adhesive bonds on rail vehicles and parts of rail vehicles



The company

**KASPER KOVO s.r.o.**

with production site in

**Žitná 476, Poříčí  
54103 Trutnov  
CZECH REPUBLIC**

has been certified in accordance with DIN 6701 for the following area of validity

**Class A3**

Manufacture

**Main function:**

D, S

**Pre-treatment methods:**

-

**Production methods:**

HU

**Test methods:**

DT, VIS

**Degree of mechanization:**

M

(See code table A-Z-Guideline)

**Supervisor in Charge:**

Mr. Petr Vývoda, 30.10.1996 / EAS / extern

**Deputy supervisor:**

Mr. Stanislav Hoffmann, 13.01.1994 / EAB

Mr. Martin Häckel, 27.08.1976 / EAB

**Auditor 1:**

Mr. Dipl.-Ing. Ondřej Kysilka

**Certifier:**

Mr. Dipl.-Ing. Ondřej Kysilka

**Issuer:**

Mr. Dipl.-Ing. František Zakhar

**Remarks:**

Classified bonding is performed in the hall A worksites 401/1

**Certificate no.:**

SVV/6701/A3/N/2020/909

**Valid from:**

15.04.2020

**Valid until:**

06.04.2023

**Issued on:**

15.04.2020

## **General Regulations**

The new application has to be submitted to the certification body at least **two month** before the certificate expires if the suitability of the user-company shall be certificated furthermore.

### **Changes within the time of validity of the certificate**

If the address of the user-company or company site, the class of the certificate, supervisors or the area of validity change, the certification body must be informed immediately. The certification body decides about the necessity of an inspection on the site and change of the certificate.

The certification body must be informed if there are changes or additions to main processes or to any of the areas for which the certificate is valid under "pretreatment methods", "production processes", "test methods" and "degree of mechanisation". The certification body decides whether to check the changes on-site and whether it is necessary to change the certificate.

### **Withdrawal of the certification**

Authority or the certification body can withdraw certification if:

1. There is a serious shortcoming in the execution of the adhesive bonding work as required by this standard;
2. There is a serious shortcoming in the supervision of the adhesive bonding work (except for part class A3) as required by this standard;
3. There is no authorised supervision of the adhesive bonding work;
4. The employees carrying out the adhesive bonding work at the practical level do not have valid qualification certificates as required by this standard;
5. Other conditions required by this standard are no longer fulfilled;
6. The period of validity has expired;
7. The user-company does not have certification.

The user company must confirm attention of the withdrawal in written form towards the certification body. The certification body has to inform the German railway authority EBA.

### **Distribution**

1. Submitter (original)
2. EBA, German railway authority (copy)
3. Folder (copy)