

Certification Body No.3110 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013  
issued a

# CERTIFICATE

No. C1-143/2207 R2 Z1

for the welding process according to ČSN EN ISO 3834-2 in connection with ČSN EN ISO 14554-1  
for company

## KASPER KOVO s.r.o.

Headquarters: Žitná 476, 541 03 Trutnov – Poříčí

Plant Žitná: Žitná 476, 541 03 Trutnov – Poříčí

Plant Elektrárenská: Elektrárenská 322, 541 03 Trutnov – Poříčí

ID: 465 08 465

The company has demonstrated compliance with the standard

## ČSN EN ISO 3834-2:2021

in connection with

## ČSN EN ISO 14554-1:2014

An integral part of the certificate is Appendix No. 1

Certification validity: from 05.04.2022 until 04.04.2027

Place and date of issue: Prague, 25.04.2022



Dipl.-Ing. Pavel Flégl  
Deputy head of CB

The result of the certification concerns only the subject of the assessment.

The validity of the certificate is subject to regular surveillance.

This document replaces the issue dated of 05.04.2022 and may be reproduced only in its entirety.

SVV Praha, s. r. o. • U Habrovky 247/11 • 140 00 Praha 4 - Krč

Certifikační orgán SVV Praha pro svařování • U Michelského lesa 370 • 140 75 Praha 4 - Krč

Appendix No. 1 to Certificate No. C1-143/2207 R2 Z1

1.	Type of products:	Components of railway vehicles, pressure and non-pressure vessels, boilers and auxiliaries, pipework, metalworking products
2.	Product standards or alternative standards:	EN 15085 part 1 - 5, EN 286 part 1 - 4, EN 13445, EN 12952, EN 14276, EN 13480
3.	Parent materials groups:	1.1, 1.1/8.1, 1.2, 1.2/1.1, 1.2/8.1, 8.1, 10.1, 21, 22, 23.1
4.	Welding and allied processes:	111, 135, 135/121, 141, 212, 232, 786

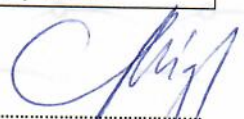
Welding processes (according to EN ISO 4063)	Parent materials groups (according to CEN ISO/TR 15608)	
	plant Žitná	plant Elektrárenská
111	–	1.1, 1.2
135	1.2, 8.1	1.1, 1.2, 1.2/1.1, 8.1
135/121	–	1.2, 8.1
141	8.1, 10.1, 22, 23.1	1.1, 1.2, 8.1, 1.1/8.1, 1.2/8.1, 22
212	8.1, 22	–
232	8.1	–
786	8.1, 21, 22	8.1, 21, 22

5. Welding Coordination Personnel			
Name		Qualification / No. Diploma	Job function / level of competence according to ČSN EN ISO 14731:2020 Art. 6.2
plant Žitná	Ing. Petr Králík	CZ/IWE/21027	Responsible welding coordinator / 6.2.2
	Heinz Kaufmann	EWT/CZ 00173	Deputy of WC with equal rights / 6.2.2
	Michal Krumpholz	IWP/CZ 04003	Deputy of welding coordinator / 6.2.4
	Radek Cinka	CZ/IWP/20004	Deputy of welding coordinator / 6.2.4
plant Elektrárenská	Ing. Jan Erlebach	IWE/CZ 10073	Responsible welding coordinator / 6.2.2
	Ing. Josef Havelka	IWE/CZ 04514	Deputy of WC with equal rights / 6.2.2
	Petr Dadok	CZ/IWT/21007	Deputy of welding coordinator / 6.2.3
	Jiří Haken	EWP/SK 00104	Deputy of welding coordinator / 6.2.4
	Radek Cinka	CZ/IWP/20004	Deputy of welding coordinator / 6.2.4

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